

Work Order ID 60549

July 14, 2010 8:06:48 AM



Page 1

Item ID: D205-563-041


Revision ID:

Item Name: Cargo Mirror Assembly

Start Date: 7/14/10 Start Qty: 4.00

Required Date: 7/15/10 Req'd Qty: 4.00

Reference:

Approvals: Process Plan: 
QC:

Date:

Date:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start



Stop



Sequence ID/
Work Center ID Operation
Description

Draw Nbr Revision Nbr

D2161 Rev B2

100



DC

Document Control



DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile & type labels per PPPD205-563-041 CHG003

8/10/15

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

8/10/15 (4)

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

8/10/15

(78)

Work Order ID 60549

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Page 2

Item ID: D205-563-041

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Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPD205-563-041

Location: V

Rev B

10-7-16

(42) JD

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

1009-19

MF

10-7-16

Picklist Print

July 14, 2010 8:06:46 AM

Work Order ID: 60549

Parent Item: D205-563-041

Parent Item Name: Cargo Mirror Assembly

Page 1

Start Date: 7/14/10

Start Qty: 4.00

Required Date: 7/15/10

Required Qty: 4.00

Comments: IPP Rev:1 Removed Manufacturing 05-11-01 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2161-205



Mirror Bracket, 205

MS27039-1-08



Screw

Manufactured No

Purchased No

110

Each

0.0000

1

4

110

Each

2,075.000

4

16

Location

ST291

110835

114718

115108

Loc Qty

2075

875

200

1000

Loc Code

110

Each

38.0000

2

8

D2011-103



8" Mirror

Manufactured No

Location

ST226

58399

Loc Qty

38

38

Loc Code

58280

110835

58399

6/15/10 (4)

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D204-562-041	5.0 lb	0 in	0 lb-in	3.80 in	19.0 in-lb
Dual Mirror Installation	2.3 kg	0 m	0 kg-m	0.10 m	0.23 m-kg
D205-563-041	5.0 lb	0 in	0 lb-in	3.80 in	19.0 in-lb
Dual Mirror Installation	2.3 kg	0 m	0 kg-m	0.10 m	0.23 m-kg
D212-580-041	5.0 lb	0 in	0 lb-in	-5.25 in	-26.3 in-lb
Dual Mirror Installation	2.3 kg	0 m	0 kg-m	-0.13 m	-0.30 m-kg

5.0 PARTS LIST

Qty 562 -041	Qty 563 -041	Qty 580 -041	Part Number	Description
X			D204-562-041	DUAL MIRROR INSTALLATION
	X		D205-563-041	DUAL MIRROR INSTALLATION
		X	D212-580-041	DUAL MIRROR INSTALLATION
2	2	2	D2011-103 /	MIRROR
1			D2161-204	MIRROR BRACKET
	1		D2161-205	MIRROR BRACKET
		1	D2161-212	MIRROR BRACKET
*2	*2	*2	D3015-3	LOCKNUT
*2	*2	*2	AN960JD516	WASHER
		4	CCR264SS-3-2	RIVET, BLIND
		2	MS21059L3	NUTPLATE
4	4	4	MS27039-1-08	SCREW

* PARTS ARE INCLUDED WITH D2011-103 MIRROR

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Revision: C
 Date: 08.01.28

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Date:

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

D2161

Rev B2

100

0.00



DC

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Photocopy bluefile & type labels per PPPID205-563-041 CHG003

110

Pick Kit

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Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

REFERENCE ONLY

10-7-14